

Hole Saws

Master Cobalt® Bi-Metal Hole Saw

This premium line of professional quality hole saws features an M3 high-speed steel cutting edge that is electron beam welded to a tough steel backer. Caps stand up to abuse and punishment, yet are lighter and easier to use than those of competitors. Positive rake tooth design provides better chip clearance as teeth cut into wood, plastic or any machinable metal. The 1½" cutting depth cuts easily through 2 x 4s. A separate arbor is required.

Packaged one
hole saw per box



| Item # | Code | Diameter | Pipe Tap Size | Pipe Ent. Size | Stock* |
|--|------|----------|---------------|----------------|--------|
| For AV09 - AV244 use any of the following arbors: M24, M24K, M34, M44 or M44K | | | | | |
| AV09 | MOR | 9/16" | | | Y |
| AV10 | MOR | 5/8" | | | Y |
| AV11 | MOR | 11/16" | | | Y |
| AV12 | MOR | 3/4" | 1/2" | 3/8" | Y |
| AV13 | MOR | 13/16" | | | Y |
| AV14 | MOR | 7/8" | 3/4" | 1/2" | Y |
| AV15 | MOR | 15/16" | | | Y |
| AV16 | MOR | 1" | | | Y |
| AV17 | MOR | 1 1/16" | | | Y |
| AV18 | MOR | 1 1/8" | 1" | 3/4" | Y |
| AV19 | MOR | 1 3/16" | | | Y |
| AV204 | MOR | 1 1/4" | | | A |
| AV224 | MOR | 1 3/8" | | | A |
| AV244 | MOR | 1 1/2" | | | A |
| For AV20 - AV385 use any of the following arbors: M35PS, M45, M45P, M46PS, M55P or M44K | | | | | |
| AV20 | MOR | 1 1/4" | | | Y |
| AV21 | MOR | 1 5/16" | | | Y |
| AV22 | MOR | 1 3/8" | | 1" | Y |
| AV23 | MOR | 1 7/16" | | | A |
| AV24 | MOR | 1 1/2" | 1 1/4" | | Y |
| AV25 | MOR | 1 9/16" | | | Y |
| AV26 | MOR | 1 5/8" | | | Y |
| AV27 | MOR | 1 11/16" | | | A |
| AV28 | MOR | 1 3/4" | 1 1/2" | 1 1/4" | Y |
| AV29 | MOR | 1 3/16" | | | A |
| AV30 | MOR | 1 7/8" | | | Y |

| Item # | Code | Diameter | Pipe Tap Size | Pipe Ent. Size | Stock* |
|---|------|----------|---------------|----------------|--------|
| For AV20 - AV38 use any of the following arbors: M35PS, M45, M45P, M46PS, M55P or M44K | | | | | |
| AV32 | MOR | 2" | | 1 1/2" | Y |
| AV33 | MOR | 2 1/16" | | | Y |
| AV34 | MOR | 2 1/8" | | | Y |
| AV36 | MOR | 2 1/4" | 2" | | Y |
| AV37 | MOR | 2 5/16" | | | A |
| AV38 | MOR | 2 3/8" | | | Y |
| For AV40 - AV96 use any of the following arbors: M45P, M46PS, M55P or M44K | | | | | |
| AV40-MOR | MOR | 2 1/2" | | 2" | Y |
| AV41 | MOR | 2 9/16" | | | Y |
| AV42 | MOR | 2 5/8" | 2 1/2" | | Y |
| AV44 | MOR | 2 3/4" | | | Y |
| AV46 | MOR | 2 7/8" | | | Y |
| AV48 | MOR | 3" | | 2 1/2" | Y |
| AV50 | MOR | 3 1/8" | | | Y |
| AV52 | MOR | 3 1/4" | 3" | | Y |
| AV54 | MOR | 3 3/8" | | | Y |
| AV56 | MOR | 3 1/2" | | | Y |
| AV58 | MOR | 3 5/8" | | 3" | Y |
| AV60 | MOR | 3 3/4" | 3 1/2" | | Y |
| AV62 | MOR | 3 7/8" | | | A |
| AV64 | MOR | 4" | | | Y |
| AV66 | MOR | 4 1/8" | | 3 1/2" | Y |
| AV68 | MOR | 4 1/4" | 4" | | Y |
| AV70 | MOR | 4 3/8" | | | A |
| AV72 | MOR | 4 1/2" | 4 1/2" | 4" | Y |
| AV76 | MOR | 4 3/4" | | | A |
| AV80 | MOR | 5" | | | Y |
| AV88 | MOR | 5 1/2" | | | Y |
| AV92 | MOR | 5 3/4" | | | A |
| AV96 | MOR | 6" | | | Y |

Pilot Drill

| Item # | Code | Description | Stock* |
|---------|------|--|--------|
| MPD401 | MOR | 4 5/16" x 1/4" - shank ground 3 sides, split point | Y |
| MPD4S01 | MOR | 2 7/8" x 1/4" - for M24, M34 & M35PS arbors | Y |
| TACPD4S | MOR | 3 1/16" x 1/4" - carded | Y |



Master Cobalt® Bi-Metal Hole Saw Maintenance Kit

A handy, general purpose kit for plumbing and electrical jobs on pipe and conduit through 2".

13-piece kit contains:

- Hole saws (1 each) - 3/4", 7/8", 1 1/8", 1 3/8", 1 1/2", 1 3/4", 2", 2 1/4", 2 1/2", 3"
- Arbors (1 each) - M24K, M44, M45P
- Extension (1) - 12"

| Item # | Code | Description | Stock* |
|--------|------|---|--------|
| AV100 | MOR | Variable Pitch Hole Saw Maintenance Kit | Y |

Hole Saw Arbor

Heavy-duty, carbon steel arbor with pilot drill adapts Morse hole saws to any drill used by professionals.

| Item # | Code | Shank Size | Thread Size | Pilot Drill # | Chuck Size | Fits Saws | Follow Through | Stock* |
|--------|------|------------|-------------|---------------|------------|-----------------|----------------|--------|
| M34 | MOR | 3/8 Hex | 1/2-20 | MPD4S01 | 3/8 | 9/16" - 1 3/16" | 3/4" - 1 1/2" | Y |
| M35PS | MOR | 3/8 Hex | 5/8-18 | MPD4S01 | 3/8 | 1 1/4" - 6" | 1 1/2" - 6" | Y |
| M45P | MOR | 7/16 Hex | 5/8-18 | MPD401 | 1/2 | 1 1/4" - 6" | 1 1/2" - 6" | Y |

