

Hole Saws



Bi-Metal Hole Saw

- Progressor™ tooth design cuts faster and last longer
- 8% cobalt alloy for longer life and higher heat resistance
- Reinforced shoulder for added strength and longer life
- 10° cutting angle



Item #	Code	Diameter (Inches)	Cut Depth (Inches)	Stock*
HB063	BOS	5/8	1.6	Y
HB075	BOS	3/4	1.6	Y
HB087	BOS	7/8	1.6	Y
HB100	BOS	1	1.6	Y
HB125	BOS	1 1/4	1.54	Y
HB136	BOS	1 3/8	1.54	Y
HB150	BOS	1 1/2	1.6	Y
HB175	BOS	1 3/4	1.6	Y
HB200	BOS	2	1.6	Y
HB212	BOS	2 1/8	1.6	Y
HB225	BOS	2 1/4	1.6	Y
HB250	BOS	2 1/2	1.6	Y
HB300	BOS	3	1.6	Y
HB363	BOS	3 5/8	1.6	Y
HB412	BOS	4 1/8	1.6	Y

Universal Quick Change™ Hole Saw Kit

8-piece bi-metal kit contains:

- Hole saws: 1", 1 1/2", 2 1/8", 2 1/2"
- (1) small adapter (AN01), (1) large adapter (AN02)
- (1) Quick Change™ mandrel (PCM38)
- (1) Pilot bits (HB85PB)



Item #	Code	Description	Stock*
HBUSKIT	BOS	Quick Change Hole Saw Kit	Y

Pilot Bits



- Use with mandrels: PCM38, PCM12, PCMSDSPL

Item #	Code	Description	Stock*
HB85PB	BOS	3/8" High-Speed Steel Bit	Y
HTCTCP	BOS	4 3/4" Carbide Bit	Y

Plumber's Kit

17-piece bi-metal kit contains:

- Hole saws: 3/4", 7/8", 1 1/8", 1 3/8", 1 3/4", 2 1/4", 2 9/16"
- (3) small adapters (AN01), (4) large adapters (AN02)
- (1) Quick Change™ mandrel (PCM38)
- (2) Pilot bits (HB85PB)
- Plastic case



Item #	Code	Description	Stock*
HB17PL	BOS	17-Piece Plumber's Bi-Metal Hole Saw Kit	Y

Electrician's Kit

19-piece bi-metal kit contains:

- Hole saws: 3/4", 7/8", 1 1/8", 1 3/8", 1 3/4", 2", 2 9/16", 3"
- (3) small adapters (AN01), (5) large adapters (AN02)
- (1) Quick Change™ mandrel (PCM38)
- (2) Pilot bits (HB85PB)
- Plastic case



Item #	Code	Description	Stock*
HB19EL	BOS	19-Piece Electrician's Bi-Metal Hole Saw Kit	Y

Master Kit

25-piece bi-metal kit contains:

- Hole saws: 3/4", 7/8", 1", 1 1/8", 1 3/8", 1 1/2", 1 3/4", 2", 2 1/8", 2 1/2", 3"
- (4) small adapters (AN01), (7) large adapters (AN02)
- (1) Quick Change™ mandrel (PCM38)
- (2) Pilot bits (HB85PB)
- Plastic case



Item #	Code	Description	Stock*
HB25M	BOS	25-Piece Master Bi-Metal Hole Saw Kit	Y

Quick Change™ Mandrel



Item #	Code	Fits Hole Saw	Shank Size	Pilot Bit	Stock*
PCM38	BOS	9/16"-6"	3/8"	High-Speed Steel	Y

Quick Change™ Mandrel Extension



Item #	Code	Description	Shank Type	Stock*
PCME38	BOS	3/8" x 12" Mandrel Extension	Hex	A

Quick Change™ Mandrel Kit

- Includes (1 each) - 3/8" mandrel, small adapter for hole sizes 9/16"-1 3/8", large adapter for hole sizes 1 1/4"-6"

Item #	Code	Description	Stock*
PCM38AN	BOS	Quick Change Mandrel Kit	A



Hole Saws

Diamond Hole Saw with AutoStart™

- Vacuum-brazed diamond grit cuts faster and lasts longer
- Segmented teeth reduce debris and heat build-up
- Integral Quick Change™ adapter changes hole saw sizes and types in seconds and removes material plugs easily



Item #	Code	Diameter (Inches)	Pilot Bit	Stock*
HDG316	BOS	3/16	—	Y
HDG14	BOS	1/4	—	Y
HDG516	BOS	5/16	—	Y
HDG38	BOS	3/8	—	Y
HDG12	BOS	1/2	—	Y
HDG58	BOS	5/8	—	Y
HDG34	BOS	3/4	HDGQA	Y
HDG138	BOS	1 3/8	HDGQA	Y
HDG214	BOS	2 1/4	HDGQA	Y



Diamond Hole Saw Set

Item #	Code	Description	Stock*
HDG138QA	BOS	3-Piece Diamond Hole Saw Kit: (1) mandrel, (1) AutoStart pilot bit, (1) 1 3/8" hole saw	Y
HDG11	BOS	11-Piece Diamond Hole Saw Kit: (1) mandrel, (1) AutoStart pilot bit, one each holesaw - 1/4", 5/16", 3/8", 5/8", 1", 1 1/8", 2", 2 1/4", 2 1/2"	Y
HDGM	BOS	3-Piece Diamond Hole Saw Kit: 3/16", 1/4", 1/2"	Y

AutoStart™ Pilot Bit

Centering Pin for Diamond Hole Saw

- Carbide tip provides extended life in porcelain and granite
- Unique grind starts holes accurately every time
- Spring-loaded, retractable shaft allows walk-free cutting without a pilot hole
- For diamond hole saws 3/4" to 1 1/8"



Item #	Code	Description	Use with Mandrel	Stock*
HDGPB	BOS	AutoStart Pilot Bit	PCM38, PCM12, PCMSPL	A

Quick Change™ Mandrel with AutoStart™



Item #	Code	Fits Hole Saw	Shank Size	Pilot Bit	Stock*
HDGQA	BOS	3/4"-4 1/8"	3/8"	AutoStart Carbide	Y



Carbide MultiConstruction™ Hole Saw

- Diamond ground carbide teeth cut extremely fast in wood and a wide variety of material
- Drop-shaped chip clearance slots for fast drilling
- Integral Quick Change™ adapter provides fast hole saw changes and easier plug removal

Item #	Code	Diameter (Inches)	Cut Depth (Inches)	Stock*
HTC118	BOS	1 1/16	2 1/4	Y
HTC137	BOS	1 3/8	2 1/4	Y
HTC175	BOS	1 3/4	2 1/4	Y
HTC212	BOS	2 1/8	2 1/4	Y
HTC256	BOS	2 9/16	2 1/4	Y
HTC300	BOS	3	2 1/4	Y
HTC312	BOS	3 1/8	2 1/4	Y
HTC412	BOS	4 1/8	2 1/4	Y



MultiConstruction™ Hole Saw Set

Item #	Code	Description	Stock*
HTC5HPC	BOS	5-Piece Carbide Hole Saw Kit: (1) Quick Change mandrel, (2) pilot bits (HTCTCP), (1) 3 1/4", (1) 4 1/8"	Y
HTC8PC	BOS	8-Piece Carbide Hole Saw Kit: (1) Quick Change mandrel, (2) pilot bits (HTCTCP), one each holesaw - 1", 1 1/8", 1 3/8", 1 3/4", 2 1/4"	Y

Hole Enlarger Kit

Enlarge existing holes quickly, easily and accurately

- Integral Quick Change™ adapter provides fast hole saw changes
- Large and small washers allow two different hole saw sizes to be used together—smaller hole saw acts as a pilot bit and larger hole saw cuts new hole
- Includes (1) PCM38 adapter, (1) adapter for hole saw enlargement and (3) washers



Item #	Code	Description	Stock*
HE1	BOS	Hole Enlarger Kit (hole saws not included)	Y